

Gravogyde attachment

Add the Gravogyde attachment to your cutter to get a light pressure or soft touch for a great polished look for burnishing (not for M series machines).

For 11/64" cutters **34384**

Yellow handle cutter wrench

To tighten and loosen set-screws in brass collar of 1/8", 11/64" and 1/4" cutter **33015**

Black handle cutter wrench

To tighten and loosen set-screws in brass collar of M20 and M40 machine spindles (for cutter replacement). **10016**

Wrench for diamond inserts

To tighten and loosen set-screws holding diamond inserts **33009**

Ball point pen cutter

Used to verify engraving location on tape prior to engraving to prevent costly mistakes

1/8" ball point pen cutter for IM4 and M20 machines **47112**
 Ball point pen assy. (11/64" shaft) M40 only **21679**
 Ball point pen assy. (11/64" shaft) IS series only **33568**
 Ball point pen cartridge replacement (medium) 2/pack **33569**

Diamond inserts

5/16" length, 1/8" shank for manual inside ring engraver and IM4RM **28187**
 Heavy duty diamond spindle with insert, non-rotating **22224**
 1" replacement insert for 22224 **33827**

.015 modified faceted cutter for glass engraving

Use with nose cone **20131**
 11/64" modified faceted cutter 015 6" long **49720**

Bottom load tools

Description		Part Number
1/8 carbide cutter 010 1.5"	Hf spindle; 1.5" length	52182
1/8 carbide cutter 020 1.5"	Hf spindle; 1.5" length	52181
1/8 ball end mill 1/32d	1.5" 4 flute tin coat	48464
1/8 ball end mill 3/64d	1.5" 4 flute tin coat	48465
1/4 carbide cutter 15° 0.002	For 1/4 collet 2"	34307
1/4 carbide cutter 20° 0.005	For 1/4 collet 2"	34313
1/4 carbide cutter 18° 0.010	For 1/4 collet 2"	34310
1/4 carbide cutter 20° 0.010	For 1/4 collet 2"	34314
1/4 carbide cutter 18° 0.015	For 1/4 collet 2"	34311
1/4 carbide cutter 20° 0.015	For 1/4 collet 2"	34315
1/8 stencil carbide cutter 010	For 1/8 collet 2"	52180
1/4 end mill 092d 2" 2 flute	For 1/4 collet 2"	34304
1/4 end mill 250d 2" 2 flute	For 1/4 collet 2"	34306
1/4 end mill 125d 2" 2 flute	For 1/4 collet 2"	34305
1/4 end mill 062d 2" 2 flute	For 1/4 collet 2"	34303
1/4 end mill 250d 2" 2 flute	For router	46359
1/4 ball end mill 150d 2" 2 flute	For router	46044

Cutters for collet spindles / All 2" length unless specified.

Top load tools

Description		Part Number
1/8 stencil HSS cutter 010	Top load 18°	33898
1/4 stencil carbide cutter 010	Top load 18°	34155
11/64 stencil carbide cutter 010	Top load 18°	33984
11/64 stencil HSS cutter 010	Top load 18°	34061
11/64 stencil HSS cutter 040	Top load 18°	34091
11/64 stencil HSS cutter 060	Top load 18°	34092
11/64 stencil HSS cutter 080	Top load 18°	34093
11/64 engr. end mill 060 cutter	6-3/8 Lg.	34146
11/64 engr. end mill 090 cutter	6-3/8 Lg.	34147
11/64 engr. end mill 125 cutter	6-3/8 Lg.	34146
11/64 engr. end mill 090 cutter	6-3/8 Lg.	34147
11/64 engr. end mill 125 cutter	6-3/8 Lg.	34148
11/64 engr. end mill 171 cutter	6-3/8 Lg.	34149

Custom cutter sizes are available upon request

ONECUT Cutter Sharpening Service

Use with nose cone **32777**
 11/64" modified faceted cutter 015 6" long **49720**